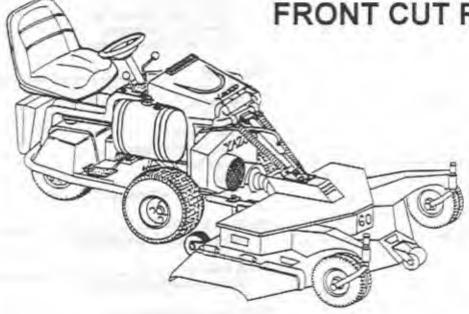


# YAZOO

Parts Manual for

# YHRLKI20 SERIES COMMERCIAL FRONT CUT RIDER



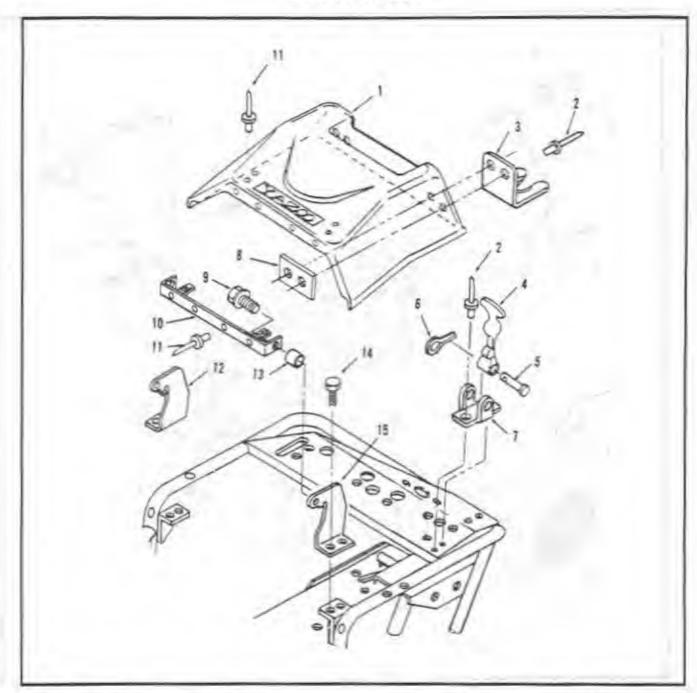
Professional Quality Lawn Care Equipment since 1945

Yazoo Manufacturing Company's policy is to improve its products whenever it is possible and practical to do so. In a effort to keep pace with changes in technology, Yazoo reserves the right to make changes or improvements at any time without incurring any obligation to make such changes on products previously manufactured.

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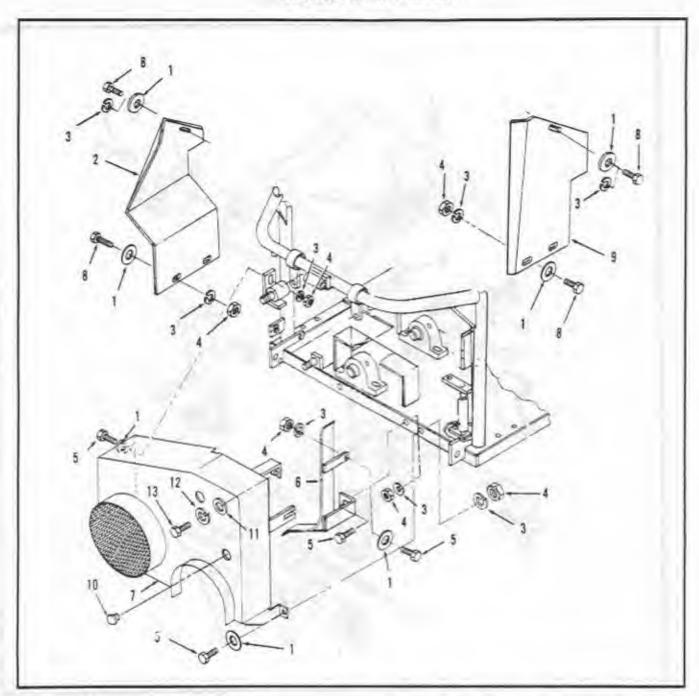
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# YHRLKIZO TRACTOR HOOD



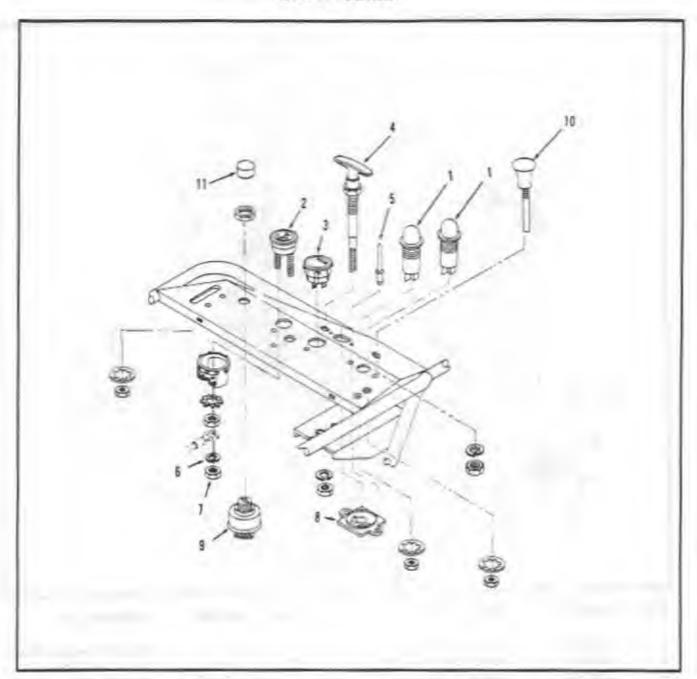
| ITEM | PART NO.     | DESCRIPTION                | ITEM | PART NO. | DESCRIPTION           |
|------|--------------|----------------------------|------|----------|-----------------------|
| 1    | 0804-035-001 | Hood Asm                   | 9    | 0209-081 | HWH, 250x 75 TF (2)   |
| 2    | 1807-007     | Rivet, Pop .188 (8)        | 10   | 0214-505 | BrkT., Hood Mt.       |
| 3    | 0214-350     | Brk't, Upper Latch (2)     | 11   | 1807-008 | Rivet, Pop Blk. (8)   |
| 4    | 1208-023-001 | Latch; Rubber (2)          | 12   | 0214-504 | Brk't, Hood Mt. RH    |
| 5    | 1604-013     | Pin, 5/16x1-1/4 Clevis (2) | 13   | 1913-297 | Spacer, Pivot (2)     |
| 6    | 1604-144     | Pin, Cotter (2)            | 14   | 0209-108 | HHCS, 5/16Cx3/4G5 (4) |
| 7    | 0214-351     | Brk't, Lower Latch (2)     | 15   | 0214-503 | Brk't, Hood Mt. LH    |
| 8    | 0214-352     | Pl. Back-up (2)            |      |          |                       |

## **GUARDS & SHIELDS**



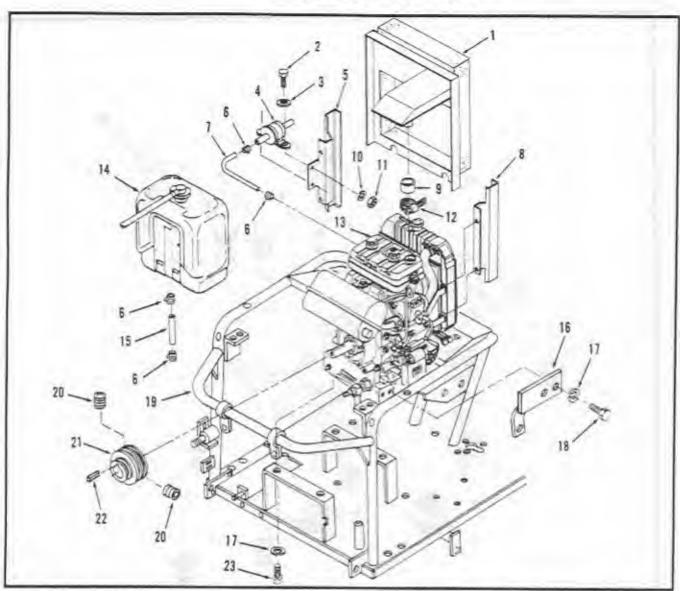
| ITEM | PART NO. | DESCRIPTION            | ITEM | PART NO. | DESCRIPTION           |
|------|----------|------------------------|------|----------|-----------------------|
| 1    | 2301-021 | Washer, 5/16 Flat (9)  | 8    | 209-108  | HHCS, 5/16Cx3/4G5 (2) |
| 2    | 1906-022 | Shield, Air Deff. RH   | 9    | 1906-023 | Shield, Air Defi. LH  |
| 3    | 2301-004 | Washer, 5/16 Lock (10) | 10   | 1606-025 | Plug, Cover (2)       |
| 4    | 1401-020 | Nut, 5/16C Hex (8)     | 11   | 2301-022 | Washer, 3/8 Flat      |
| 5    | 0209-114 | HHCS, 5/16Cx1G5 (8)    | 12   | 2301-006 | Washer, 1/2 Flat      |
| 6    | 0704-008 | Guard, Belt            | 13   | 0209-307 | HHCS, 3/8C x 3/4G5    |
| 7    | 0704-016 | Guard, Belt Widt       |      |          |                       |

# DASH PANEL



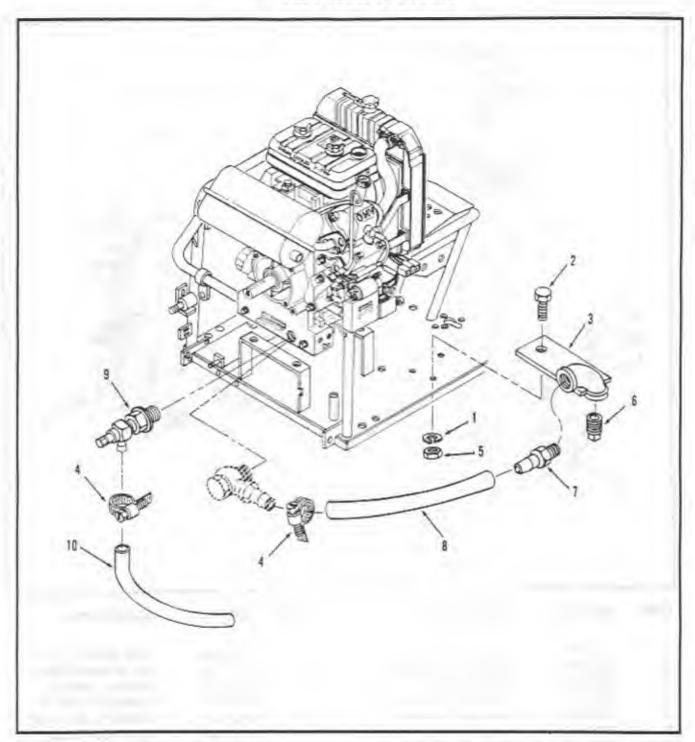
| ITEM | PART NO. | DESCRIPTION              | ITEM | PART NO. | DESCRIPTION      |
|------|----------|--------------------------|------|----------|------------------|
| 1    | 0230-001 | Light, Indicator (2)     | 6    | 2301-284 | Washer, Lock (2) |
| 2    | 0706-002 | Gauge, Ammeter           | 7    | 1401-060 | Nut. 10-32 (2)   |
| 3    | 8706-003 | Gauge Hour Meter         | 8    | 0902-001 | Inclinometer     |
| 4    | 0301-147 | Control, Throttle        | 9    | 1923-010 | Switch, Panel    |
| 5    | 1807-006 | Pop, Rivet 1/8 x 5/8 (2) | 10   | 0301-148 | Cable, Choke     |
|      |          |                          | .11  | 0303-030 | cap              |

## ENGINE COMPONENTS



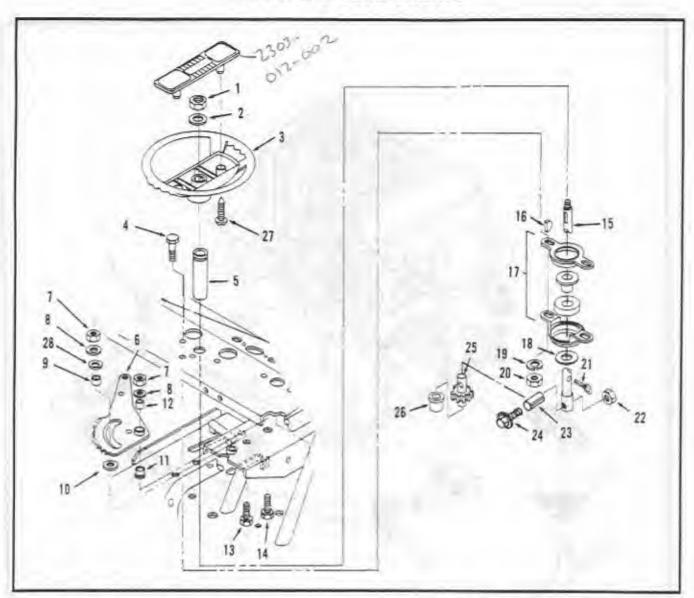
| ITEM | PART NO.   | DESCRIPTION          | ITEM | PART NO. | DESCRIPTION             |
|------|------------|----------------------|------|----------|-------------------------|
| 1    | 1924-008   | Screen, Chaff        | 13   | E267     | Engine, Kawasaki FD 620 |
| 2    | 0209-021   | HHCS, .250x.75G5 (2) | 14   | 2001-028 | Tank, Over Flow         |
| 3    | 2301-020   | Washer, 1/4 Flat (2) | 15   | 0812-085 | Hose, Coolant           |
| 4    | P/O Engine | Fuel, Pump           | 16   | 0214-349 | Brk't, Weldment         |
| 5    | 0214-518   | Mt., Chaff Screen RH | 17   | 2301-004 | Washer, 5/16 Lock (6)   |
| 6    | 0307-026   | Clamp, Hose (4)      | 18   | 0209-841 | HHCS,M8-1.25x16 (2)     |
| 7    | 0812-087   | Hose, Fuel 9"        | 19   | 0605-475 | Frame, YHRLKI20         |
| 8    | 0214-519   | Mt., Chaff Screen LH | 20   | 1901-009 | SHSS312Cx.31            |
| 9    | 0812-089   | Hose, Inlet 2" ID    | 21   | 1608-129 | Pulley, Engine          |
| 10   | 2301-003   | Washer, 1/4 Lock (2) | 22   | 1102-028 | Key, Sq. 1/4x1-1/2      |
| 11   | 1401-010   | Nut, 1/4C Hex (2)    | 23   | 0209-842 | HHCS, M8x1.25x20 (4)    |
| 12   | 0307-041   | Clamp, Hose 2°       |      |          |                         |

# OIL DRAIN SYSTEMS



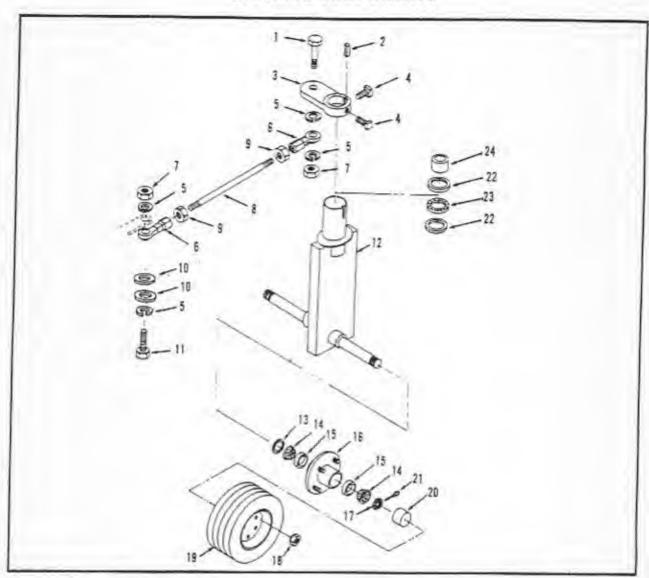
| ITEM | PART NO. | DESCRIPTION        | ITEM | PART NO. | DESCRIPTION      |
|------|----------|--------------------|------|----------|------------------|
| 1    | 2301-004 | Washer, 5/16 Lock  | 6    | 1606-038 | Plug. 3/8 Sq.    |
| 2    | 0209-114 | HHCS, 5/16Cx1G5    | 7    | 0101-166 | Adapter, Hose    |
| 3    | 0501-020 | Elbow, Drain Asm.  | 8    | 1811-029 | Hose, Oil Drain  |
| 4    | 0307-046 | Clamp, Hose .587Wo | 9    | 0101-029 | Valve, Oil Drain |
| 5    | 1401-020 | Nut, 5/16C Hex     | 10   | 0812-084 | Hose, Oil Drain  |
|      |          |                    |      |          |                  |

## STEERING COMPONENTS



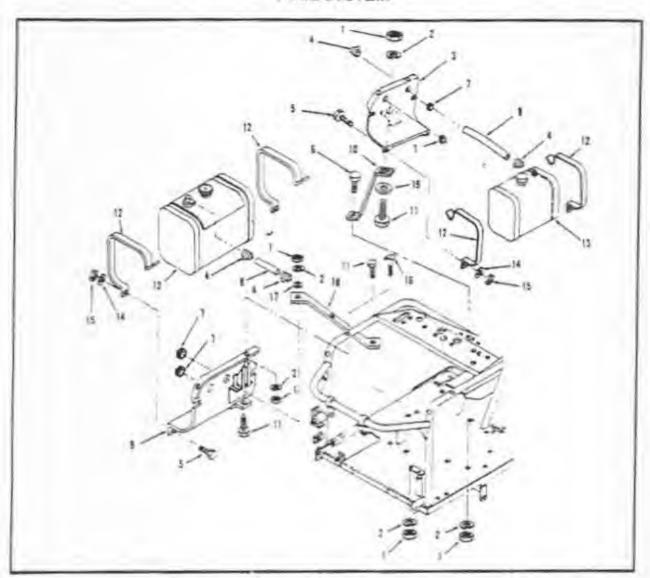
| ITEM | PART NO. | DESCRIPTION              | ITEM | PART NO. | DESCRIPTION              |
|------|----------|--------------------------|------|----------|--------------------------|
| 1    | 1401-050 | Nut, 1/2F Hex            | 15   | 1904-288 | Shaft, Steering Asm      |
| 2    | 2301-096 | Washer, Cup 5/8 Spring   | 16   | 1102-013 | Key, Woodruff RC45       |
| 3    | 2303-012 | Wheel, Steering          | 17   | 0204-161 | Bearing, Upper Str.      |
| 4    | 0209-108 | HHCS, 5/16Cx3/4G5 (2)    | 18   | 2301-028 | Washer, 3/4 SAE Ft       |
| 5    | 0806-229 | Housing, Steer-Asm       | 19   | 2301-004 | Washer, 5/16 Lock (2)    |
| 6    | 0702-149 | Gear, Steer-Asm          | 20   | 1401-020 | Nut, 5/16C Hex (2)       |
| 7    | 1401-051 | Nut, 1/2F Hex Cen Lk (2) | 21   | 1604-042 | Pin, Cotter 1/8x1        |
| 8    | 2301-024 | Washer, 1/2 Flat (2)     | 22   | 1401-099 | Nut, 10C Hex Cenloc      |
| 9    | 1913-288 | Spacer, Steer, Gear Pvt. | 23   | 1604-163 | Pin. Spg 8MMx32MM        |
| 10   | 2301-336 | Washer, Thrust 1x2       | 24   | 0208-011 | HHCS 10-24x1.75          |
| 11   | 0215-181 | Bushing, Steering        | 25   | 0702-150 | Gear, Steering-Pin       |
| 12   | 1913-287 | Spacer, Steer. Gear Pvt. | 26   | 0215-182 | Bushing, Steering        |
| 13   | 0209-519 | HHCS, 1/2Fx1-1/2G5       | 27   | 1901-041 | Screw, #8x1/2 Self Thrd. |
| 14   | 0209-517 | HHCS, 1/2Fx2G5           | 28   | 2301-055 | Washer, Conical          |

## STEERING COMPONENTS



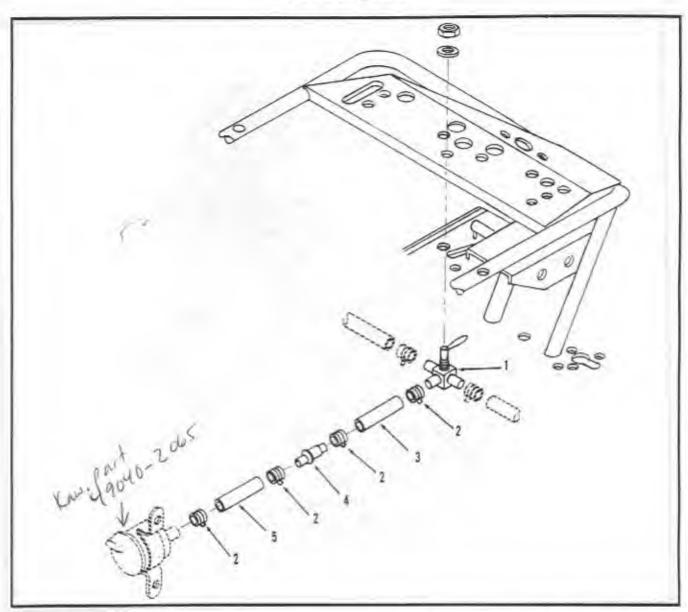
| ITEM | PART NO. | DESCRIPTION              | ITEM | PART NO. | DESCRIPTION                 |
|------|----------|--------------------------|------|----------|-----------------------------|
| 1    | 0209-510 | HHCS, 1/2Fx1-3/4G5       | 13   | 1804-025 | Seal, Retainer (2)          |
| 2    | 1102-002 | Key, Sq. 1/4x1           | 14   | 0204-075 | Beanng, Cone (4)            |
| 3    | 0311-097 | Collar, Steer-Arm        | 15   | 0312-016 | Race Bearing (4)            |
| 4    | 1901-034 | Screw Set, 3/8 X 3/4 (2) | 16   | 0807-022 | Hub Assem (2)               |
| 5    | 2301-008 | Washer, 1/2 Lock (4)     | 17   | 1401-096 | Nut, Castle (2)             |
| 6    | 0502-018 | Rod End, Female (2)      | 18   | 1401-057 | Nut, Lug 1/2 F Tapered (10) |
| 7    | 1401-051 | Nut. 1/2 F Hex (3)       | 19   | 2305-024 | Wheel Assem. (2)            |
| 8    | 1808-299 | Rod, Steering Link       | 20   | 1906-010 | Cover, Dust (2)             |
| 9    | 1401-054 | Nut. Hex 1/2F (2)        | 21   | 1604-042 | Pin, Cotter 1/8 x 1 (2)     |
| 10   | 2301-031 | Washer, 7/16 Flat (2)    | 22   | 2301-097 | Washer, thrust 1.53 (2)     |
| 11   | 0209-519 | HHCS. 1/2F x 1- 1/2G5    | 23   | 0204-078 | Bearing, Thrust             |
| 12   | 2501-054 | Yoke Assem.              | 24   | 0215-101 | Bushing                     |
|      |          |                          |      |          |                             |

#### **FUEL SYSTEM**



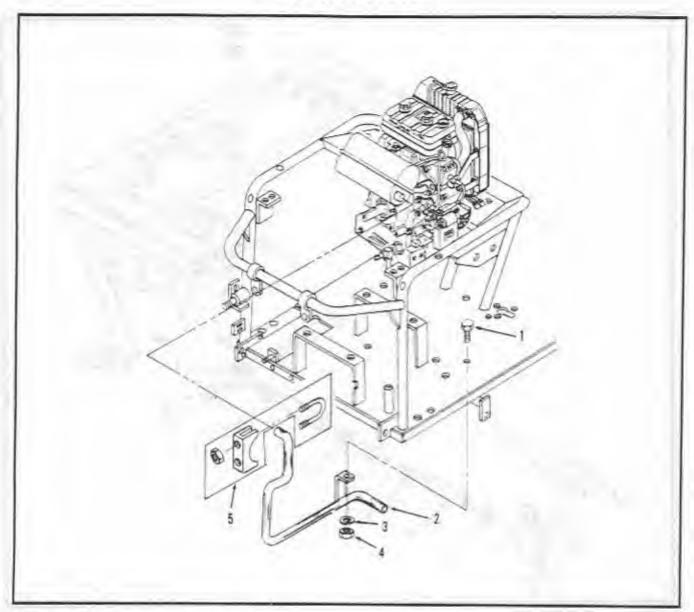
| ITEM | PART NO. | DESCRIPTION             | ITEM | PART NO. | DESCRIPTION           |
|------|----------|-------------------------|------|----------|-----------------------|
| 1    | 1401-020 | Nut. 5/16C Hex 8)       | 10   | 0214-479 | Brkt, Tank Mt. LH     |
| 2    | 2301-004 | Washer, 5/16 Lock (8)   | 11.  | 0209-114 | HHCS: 5/16x1G5 (3)    |
| 3    | 0214-455 | Brk1, Tank Mt. LH       | 12   | 1918-022 | Strap, Tank Mount (4) |
| 4    | 0307-026 | Clamp, Hose (4)         | 13   | 2001-023 | Tank Asm. (2)         |
| 5    | 0209-032 | HHCS, 1/4Cx1-1/4G5 (4)  | 14   | 2301-003 | Washer, 1/4 Lock (4)  |
| 6    | 0209-108 | HHCS, 5/16Cx3.4G5       | 15   | 1401-009 | Nut. 1/4C Centoc (4)  |
| 7    | 1811-004 | Rubber, Leon Gromet (4) | 16   | 0209-835 | BLT, 5/16Cx2 CRVH (4) |
|      | 0812-088 | Line, 27" Fuel (2)      | 17   | 2301-021 | Washer, 5/16 Flat (2) |
| 9    | 0214-189 | Brkt., Tank Mt. RH      | 18   | 0213-008 | Broe, Fuel Tank       |
|      |          |                         |      |          |                       |

#### **FUEL SYSTEM**



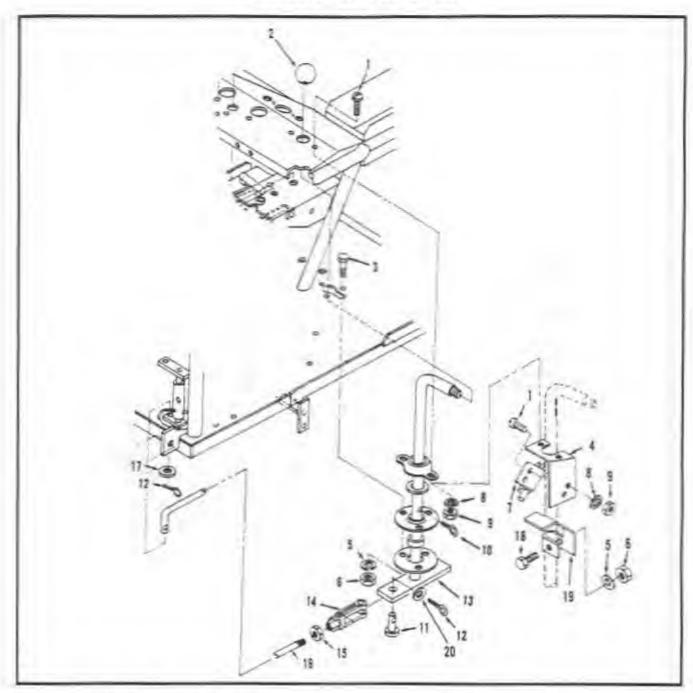
| ITEM | PART NO. | DESCRIPTION     | ITEM | PART NO. | DESCRIPTION       |
|------|----------|-----------------|------|----------|-------------------|
| 1    | 2201-030 | Valve, Fuel     | 4    | 0610-011 | Filter, Fuel      |
| 2    | 0307-026 | Clamp, Hose (4) | 5    | 0812-086 | Line, 4 1/2" Fuel |
| 3    | 0812-087 | Line 9" Fuel    |      |          |                   |

## **EXHAUST SYSTEM**



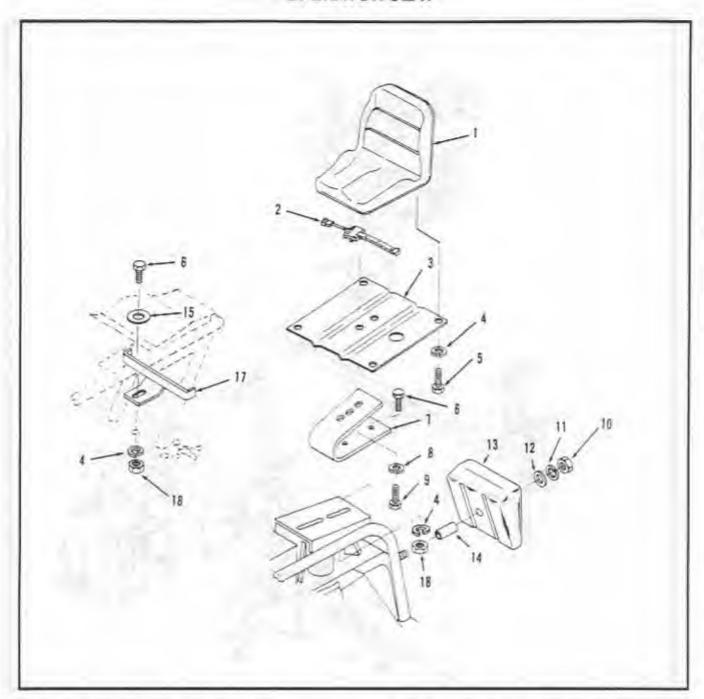
| ITEM | PART NO. | DESCRIPTION         | ITEM | PART NO. | DESCRIPTION     |
|------|----------|---------------------|------|----------|-----------------|
| 1    | 0209-114 | HHCS, 5/16C x 3/4G5 | 4    | 1401-020 | Nut. 5/16C Hex  |
| 2    | 1615-017 | Pipe, Tail          | .5   | 0307-012 | Clamp, Muffler  |
| 3    | 2301-004 | Washer, 5/16 Lock   |      |          | 202.1K) (04(04) |

# BLADE CONTROL LEVER



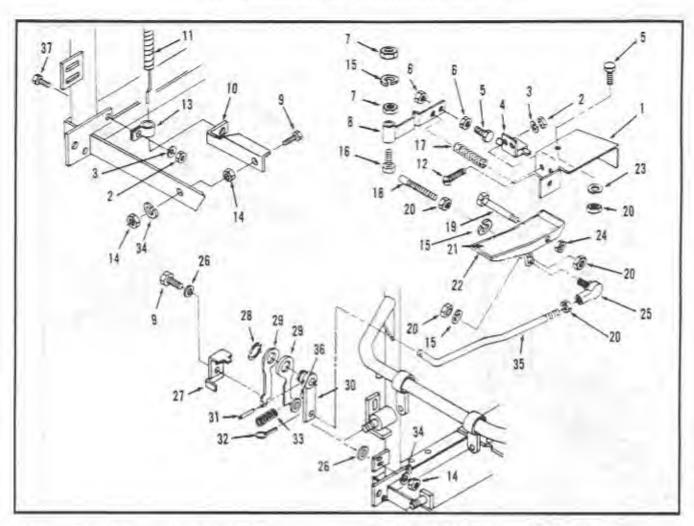
| ITEM | PART NO. | DESCRIPTION           | ITEM | PART NO. | DESCRIPTION          |
|------|----------|-----------------------|------|----------|----------------------|
| 1    | 1901-229 | HWHS, 10Cx1/2 (4)     | 11   | 1604-061 | Pin, Rivet 3/8x1     |
| 2    | 1104-012 | Knob, 3/8x16 (Hyd)    | 12   | 1604-002 | Pin, Ctr 3/32x1* (2) |
| 3    | 0209-021 | HHCS, 1/4C x3/4G5 (3) | 13   | 1201-098 | Lever, Bld Eng Asm   |
| 4    | 0214-490 | BrkT, Switch Blade    | 14   | 2501-030 | Yoke                 |
| 5    | 2301-003 | Washer, 1/4 Lock (4)  | 15   | 1401-030 | Nut, 3/8 C Hex       |
| 6    |          | Nut. 1/4C Hex (5)     | 16   | 1808-300 | Rod, Blade Engage    |
| 7    | 1923-044 | Switch                | 17   | 2301-022 | Washer, 3/8 Flat     |
| 8    | 2301-001 | Washer, 3/16 Lock (4) | 18   | 0209-049 | HHCS,1/4Cx1*G5       |
| 9    | 1401-001 | Nut, 10C Hex (4)      | 19   | 0214-489 | BRKT, SWITCH ENG     |
| 10   | 1604-042 | Pin, Cotter 1/8x1     | 20   | 2301-021 | Washer,5/16Flat      |
|      |          |                       | 13   | 2.3.00   |                      |

# OPERATOR SEAT



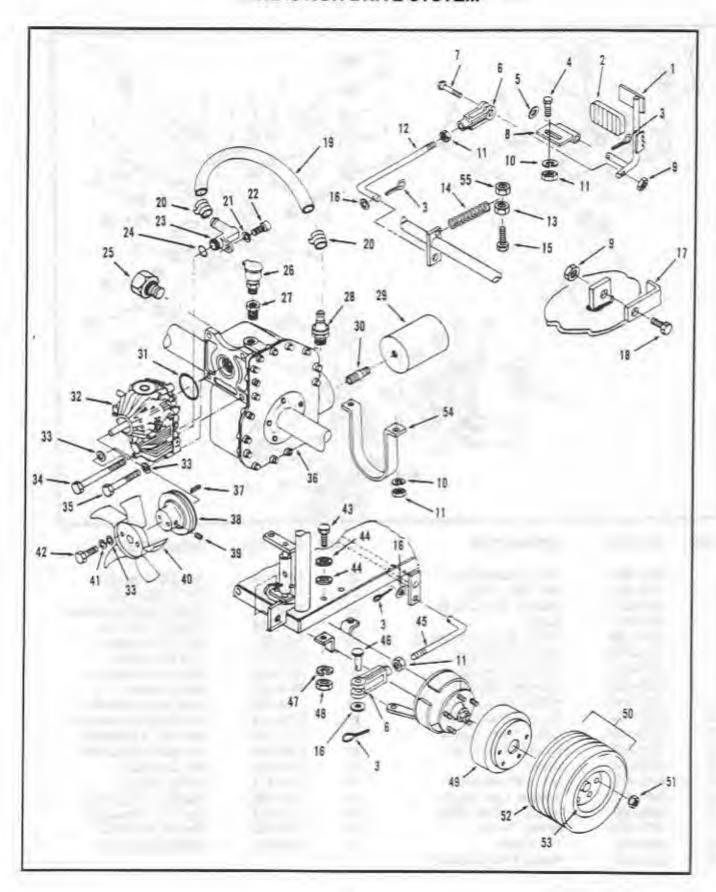
| ITEM | PART NO. | DESCRIPTION           | ITEM | PART NO. | DESCRIPTION           |
|------|----------|-----------------------|------|----------|-----------------------|
| 1    | 1903-022 | Seat, Tractor         | 10   | 1401-071 | Nut, 5/8F Hex         |
| 2    | 1923-029 | Switch, Seat Safety   | 11   | 2301-010 | Washer, 5/8 Lock      |
| 3    | 0214-180 | Brkt-Seat Mnt         | 12   | 2301-028 | Washer, 3/4 SAE FLT   |
| 4    | 2301-004 | Washer, 5/16 Lock (7) | 13   | 2304-009 | Weight, Rider         |
| 5    | 0209-108 | HHCS, 5/16Cx3/4G5 (4) | 14   | 1913-206 | Sleeve, For Weight    |
| 6    | 0209-114 | HHCS, 5/16Cx1G5 (3)   | 15   | 2301-021 | Washer, 5/16 Flat (1) |
| 7    | 1916-080 | Spring, Seat          | 16   | 0214-206 | Bracket               |
| 8    | 2301-008 | Washer, 1/2 Lock (2)  | 17   | 1401-020 | Nut, 5/16C Hex(3)     |
| 9    | 0209-480 | HHCS, 1/2Cx1G5 (2)    |      |          |                       |

# TRANSMISSION CONTROL PEDAL



| ITEM | PART NO. | DESCRIPTION             | ITEM | PART NO. | DESCRIPTION               |
|------|----------|-------------------------|------|----------|---------------------------|
| 1    | 0214-493 | Brk't, Neutral Switch   | 20   | 1401-032 | Nut, 3/8F Hex (3)         |
| 2    | 1401-001 | Nut, 10C Hex (3)        | 21   | 1601-017 | Pad, Hydro Pedal          |
| 3    | 2301-001 | Washer, 3/16 Lock (3)   | 22   | 1602-024 | Pedal Directional Control |
| 4    | 1923-044 | Switch                  | 23   | 2301-004 | Washer, 5/16 Lock         |
| 5    | 0209-126 | HHCS, 5/16Cx1 1/2G5 (2) | 24   | 1401-021 | Nut, 5/16 Cenlock         |
| 6    | 1401-020 | Nut, 5/16C Hex (3)      | 25   | 0502-017 | End, Rod Swivel           |
| 7    | 1401-030 | Nut, 3/8 C Hex (2)      | 26   | 2301-020 | Washer, 1/4 Flat (4)      |
| 8    | 0100-008 | Actuator, F&R Asm       | 27   | 0214-467 | Brk't, Actuator           |
| 9    | 0209-049 | HHCS, 1/4Cx1G5 (3)      | 28   | 1806-008 | Ring, Snap Pillow B       |
| 10   | 0102-149 | Arm, By-Pass Valve      | 29   | 0214-453 | Brk't, Neutral Return (2) |
| 11   | 0301-155 | Cable, Trans. Neutral   | 30   | 0102-135 | Arm, For. & Reverse       |
| 12   | 1901-229 | HWHS, 10Cx1/2 (2)       | 31   | 1604-160 | Pin, Roll 6MMx35MM        |
| 13   | 0307-004 | Clamp                   | 32   | 1604-002 | Pin, Ctr 3/32x1           |
| 14   | 1401-010 | Nut, 1/4C Hex (4)       | 33   | 1916-177 | Spring, Small             |
| 15   | 2301-006 | Washer, Lock 3/8 (3)    | 34   | 2301-003 | Washer, 1/4 Lock (3)      |
| 16   | 0209-350 | HHCS, 3/8Cx2-1/2G5      | 35   | 1808-283 | Rod, For. & Reverse       |
| 17   | 1916-175 | Spring, Tension         | 35   | 2301-022 | Washer, Flat 5/16         |
| 18   | 1604-157 | Pin, Switch             | 37   | 0208-011 | HWMS,10CX1.75             |
| 19   | 0209-181 | HHCS, 5/16Cx3-3/4G5     |      |          |                           |

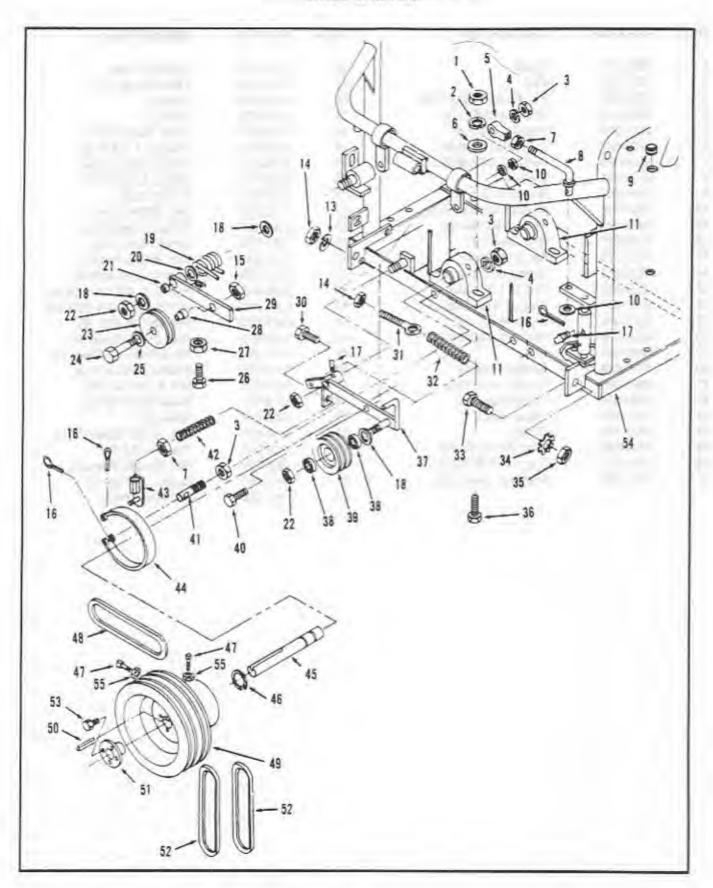
# TRACTION DRIVE SYSTEM



# TRACTION DRIVE SYSTEM

| ITEM | PART NO.   | DESCRIPTION  | ITEM | PART NO. | DESCRIPTION               |
|------|------------|--|------|----------|---------------------------|
| 9    | 1401-021   | Nut. 5/16 Cenlock  | 30   | 2000-076 | IT AXIE ASIII             |
| 10   | 2301-004   | Washer, 5/16 Lock (2)  | 37   | 1102-059 | Key, 5MMx1-1/4            |
| 11   | 1401-020   | Nut, 5/16C Hex (4)   | 38   | 1608-407 | Pulley, Pump Motor        |
| 12   | 1808-287   | Rod, Idler C/S   | 39   | 1901-006 | Screw, Set 5/16x1/4       |
| 13   | 1401-010   | Nut, 1/4C Hex  | 40   | 0612-006 | Fan, Blower Eaton         |
| 14   | 1916-012   | Spring, C/S Lever  | 41   | 2301-003 | Washer, 1/4 Lock (2)      |
| 15   | 0209-050   | HHCS, 1/4Cx2G5   | 42   | 0209-045 | HHCS, 1/4Cx1-3/4G5 (2)    |
| 16   | 2301-021   | Washer, 5/16 Flat (3)  | 43   | 0209-350 | HHCS, 3/8Cx2-1/2G5 (4)    |
| 17   | 0217-012   | Brake, Park Lock   | 44   | 2301-022 | Washer, 3/8 Flat (8)      |
| 18   | 0209-108   | HHCS, 5/16Cx3/4G5  | 45   | 1808-200 | Rod, Brake Hydro (2)      |
| 19   | 0812-067   | Hose   | 46   | 1604-013 | Pin, 5/16x1-1/4Clevis (2) |
| 20   | 0307-039   | Clamp, Hose (2)  | 47   | 2301-006 | Washer, 3/8 Lock (4)      |
| 21   | 2301-296   | Washer, 3/16 Flat  | 48   | 1401-030 | Nut, 3/8 C Hex (4)        |
| 22   | 0209-834   | HHCS M6x1x14   | 49   | 0217-018 | Brake, Drum Kit (2)       |
| 23   | 0101-154   | Fitting, Hose  | 50   | 2305-022 | Wheel (2)                 |
| 24   | 1806-145   | O Ring   | 51   | 1401-061 | Nut, 7/16C Tapered (10)   |
| 25   | 1606-069   | Plug. 0-Ring 6408-8  | 52   | 2003-067 | Tire, 16 x 6.5 (2)        |
| 26   | 0315-012   | Cup, Oil YHR Hydro   | 53   | 1805-026 | Rim, Beaded Front (2)     |
| 27   | 0215-183   | Bushing, 1/4x1/2Pipe   | 54   | 0704-367 | Guard, Oil Filter (1)     |
| -    | 32.10 1.00 | - Same of the 12 April 19 Apri | 55   | 1401-009 | Nut,1/4c Cenloc           |

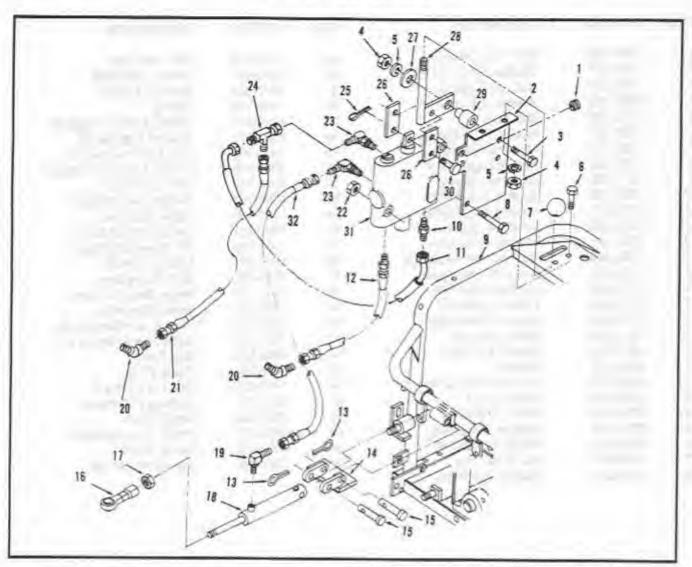
## BELT DRIVES



# BELT DRIVES

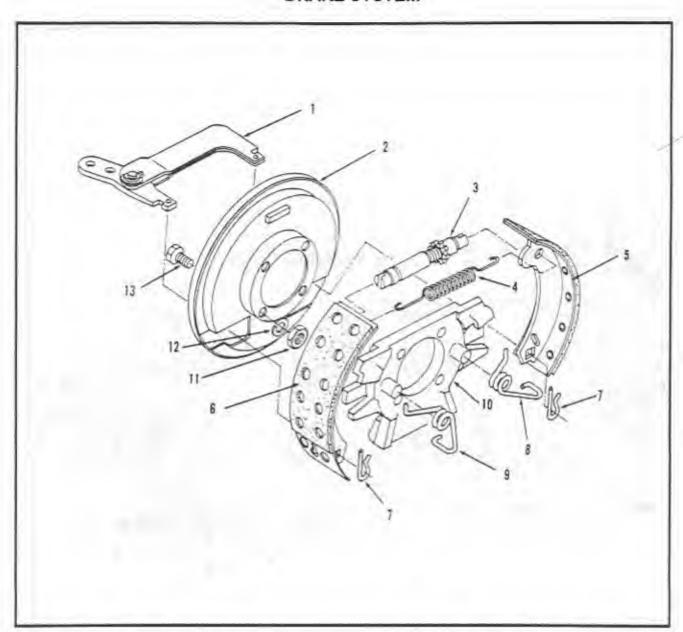
| ITEM | PART NO. | DESCRIPTION              | ITEM | PART NO. | DESCRIPTION               |
|------|----------|--------------------------|------|----------|---------------------------|
| 1    | 1401-040 | Nut, 7/16C Hex (4)       | 29   | 0102-133 | Arm, Idler Asm.           |
| 2    | 2301-007 | Washer, 7/16 Lock (4)    | 30   | 0209-341 | HHCS, 3/8Fx2G5            |
| 3    | 1401-030 | Nut, 3/8 C Hex (2)       | 31   | 0212-003 | Bolt Eye 3/16x2           |
| 4    | 2301-006 | Washer, 3/8 Lock (2)     | 32   | 1916-116 | Spring                    |
| 5    | 0502-002 | End, Rod                 | 33   | 0209-617 | HHCS, 5/8Fx1-1/2G5 (2)    |
| 6    | 2301-031 | Washer, 7/16 Flat (4)    | 34   | 2301-011 | Washer, 5/8 Star (2)      |
| 7    | 1401-032 | Nut. 3/8F Hex (2)        | 35   | 1401-069 | Nut, 5/8F Hex Jam (2)     |
| 8    | 1808-284 | Rod, Engaging Idler      | 36   | 0209-425 | HHCS, 7/16Cx1-1/2G5 (4)   |
| 9    | 1811-028 | Grommet, Rubber          | 37   | 0102-134 | Arm, Idler Front          |
| 10   | 2301-022 | Washer, 3/8 Flat (3)     | 38   | 0204-019 | Bearing, Hub 5/8 (2)      |
| 11   | 0204-077 | Bearing P B (PTO) (2)    | 39   | 1608-148 | Pulley, Eng Idler         |
| 12   | 1811-025 | Grammet, Rubber          | 40.  | 0209-326 | HHCS, 3/8Cx3.75 G5        |
| 13   | 2301-001 | Washer, 3/16 Lock        | 41   | 1604-103 | Pin, Brake Band Hyd       |
| 14   | 1401-099 | Nut. 10C Hex Cenloc (2)  | 42   | 1916-174 | Spring Tension            |
| 15   | 1401-051 | Nut, 1/2F Hec Centoc     | 43   | 0214-276 | Brk't, Brake Band         |
| 16   | 1604-002 | Pin, Ctr 3/32x1* (3)     | 44   | 0217-020 | Brake, Band 20" Com       |
| 17   | 0603-004 | Fitting, Grease (2)      | 45   | 1904-191 | Shaft, Pulley PTO         |
| 18   | 1913-040 | Spacer, 5/8x7/8 (3)      | 46   | 1806-008 | Ring, Snap Pillow Blk (2) |
| 19   | 1916-161 | Spring, Tension          | 47   | 1901-136 | Screw, Set 5/16x1/4 (2)   |
| 20   | 1913-095 | Spacer, FSP End          | 48   | 0205-528 | Belt, Pump                |
| 21   | 0215-177 | Bushing                  | 49   | 1608-119 | Pulley, PTO               |
| 22   | 1401-070 | Nut, 5/8F Hex Centoc (3) | 50   | 1102-058 | Key, 1/4 x 1/4 x 4"       |
| 23   | 1608-365 | Pulley, Idler 3"         | 51   | 0215-175 | Bushing, PTO Pulley       |
| 24   | 0209-517 | HHCS, 1/2Fx2G5           | 52   | 0205-538 | Belt, PTO (2)             |
| 25   | 2301-334 | Washer, Swivel Whi       | 53   | 0209-021 | HHCS, 1/4 x 3/4G5 (2)     |
| 26   | 0209-108 | HHCS, 5/16Cx3/4G5        | 54   | 0605-475 | Frame, WLDT               |
| 27   | 1401-020 | Nut, 5/16C Hex           | 55   | 1401-020 | Nut, 5/16C Hex (2)        |
| 28   | 1913-240 | Spacer, Idler Pulley     |      |          |                           |
|      |          |                          |      |          |                           |

# HYDRAULIC SYSTEM



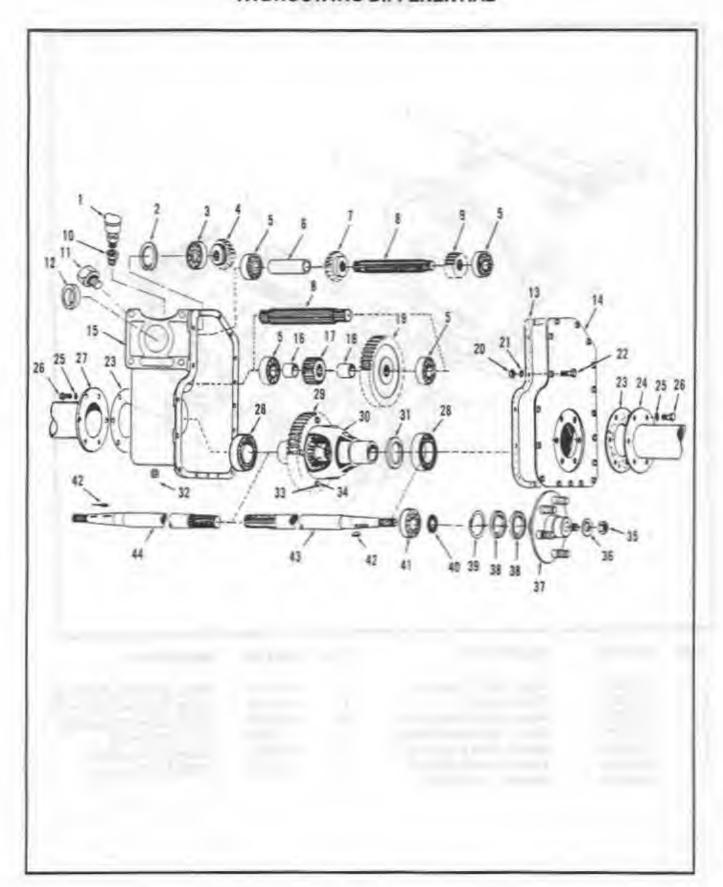
| ITEM | PART NO. | DESCRIPTION             | ITEM | PART NO. | DESCRIPTION             |
|------|----------|-------------------------|------|----------|-------------------------|
| 1    | 1811-004 | Rubber, Leon Gromet (2) | 17   | 1401-069 | Nut, 5/8F Hex Jam       |
| 2    | 0214-528 | Brk't, Valve Mount      | 18   | 0319-002 | Cylinder, Asm Leon      |
| 3    | 0209-126 | HHCS, 5/16Cx1-1/2G5 (2) | 19   | 0101-116 | 6801-4 Adapter          |
| 4    | 1401-020 | Nut, 5/16C Hex (3)      | 20   | 0101-165 | Adapter 45 (2)          |
| 5    | 2301-004 | Washer, 5/16 Lock (3)   | 21   | 0812-050 | Hose, Hydraulic         |
| 6    | 0209-108 | HHCS, 5/16Cx3/4G5 (2)   | 22   | 1401-009 | Nut, 1/4 C Cenloc (2)   |
| 7    | 1104-012 | Knob, 3/8x16 (Hyd       | 23   | 0101-117 | 6801-6 Adapter (2)      |
| 8    | 0209-045 | HHCS, 1/4Cx1-3/4G5 (2)  | 24   | 0101-162 | Adapter, Tee Swival     |
| 9    | 0605-475 | Frame, Wldt Diesel      | 25   | 1604-092 | Pin Cotter 1/16 x 1 (2) |
| 10   | 0101-159 | Adapter, Male           | 26   | 1204-006 | Link, Lift Valve (2)    |
| 11   | 0812-090 | Hose, Hydraulic         | 27   | 2301-021 | Washer, 5/16 Flat       |
| 12   | 0812-091 | Hose, Hydraulic         | 28   | 1201-099 | Lever, Lift Asm.        |
| 13   | 0309-030 | Clip, Hairpin (2)       | 29   | 1913-286 | Spacer, Lever Pivot     |
| 14   | 0214-274 | Brk't, Lift Cylinder    | 30   | 1604-162 | Pin, Clevis Lift (2)    |
| 15   | 1604-063 | Pin, 5/8x2-3/4 (2)      | 31   | 2201-037 | Valve, Control          |
| 16   | 0502-015 | End, Rod 5/8            | 32   | 0812-072 | Hose, Hyd. Lift         |
|      |          |                         |      |          |                         |

## **BRAKE SYSTEM**



| ITEM | PART NO. | DESCRIPTION                   | ITEM | PART NO. | DESCRIPTION  |
|------|----------|-------------------------------|------|----------|--|
| 1    | 1201-095 | Assm. Park Br. Lever (2)      | -8   | 1916-144 | Spring. Shoe Ret. (RH) Rd (2)  |
| 2    | 1906-015 | Shield, Dust (2)              | 9    | 1916-143 | Spring, Shoe Ret, (LH) Gn (2)  |
| 3    | 1901-216 | Assem., Adj. Screw Nut (2)    | 10   | 1935-003 | Torque Spider, Finished (2)  |
| 4    | 1916-145 | Spring, Adj. Screw (Blue) (2) | 11   | 1401-020 | Nut, 5/16C Hex (8)   |
| 5    | 1908-013 | Assem., Shoe & Lining (2)     | 12   | 2301-004 | Washer, 5/16 Lock (8)  |
| 6    | 1908-012 | Assem., Shoe & Lining (2)     | 13   | 0209-120 | HHCS, 5/16C x 1-1/4  |
| 7    | 1604-133 | Retainer, Lever Pin (4)       |      |          | The second secon |

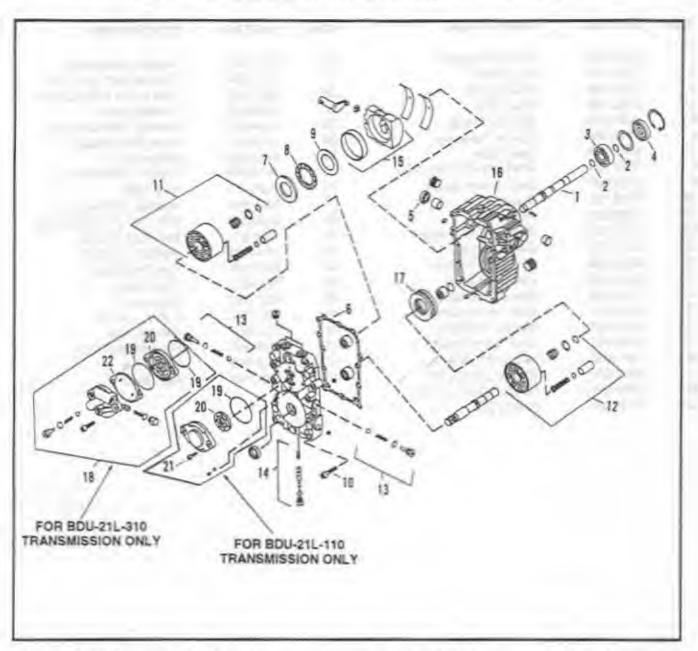
## HYDROSTATIC DIFFERENTIAL



# HYDROSTATIC DIFFERENTIAL

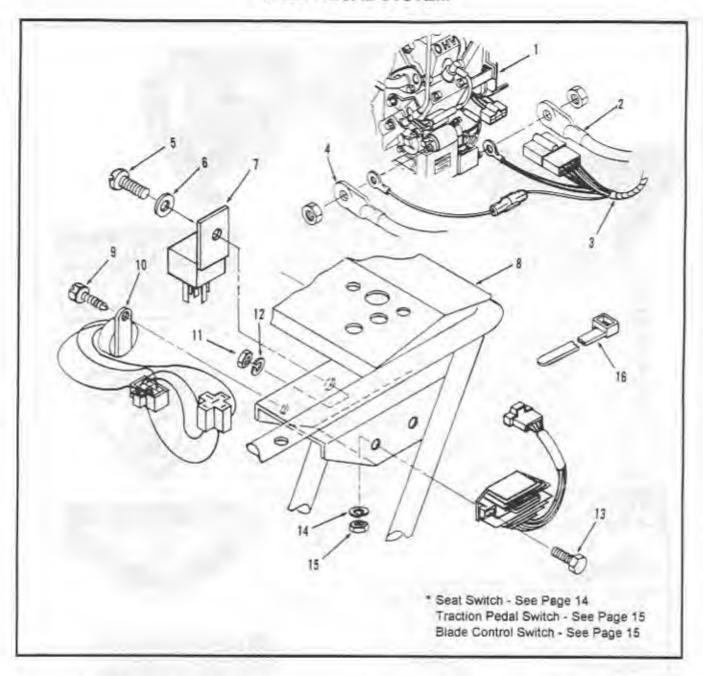
| ITEM | PART NO. | DESCRIPTION               | ITEM | PART NO. | DESCRIPTION                |
|------|----------|---------------------------|------|----------|----------------------------|
| 1    | 0315-012 | Cup, Oil Breather         | 24   | 0806-091 | Housing, Axle Long         |
| 2    | 1806-144 | Ring, Snap                | 25   | 2301-006 | Washer, 3/8" Lock (12)     |
| 3    | 0204-159 | Bearing, Ball             | 26   | 0209-307 | Bolt, 3/8" x 3/4" NC (12)  |
| 4    | 0702-148 | Gear, Mitre               | 27   | 0806-336 | Housing, Axle              |
| 5    | 0204-040 | Bearing, Ball (3)         | 28   | 0204-039 | Bearing, Differential (2)  |
| 6    | 1913-268 | Spacer, Transaxle         | 29   | 0702-054 | Gear, Transmission         |
| 7    | 0702-147 | Gear, Mitre               | 30   | 0403-003 | Differential               |
| 8    | 1904-154 | Shaft, Internal Drive (2) | 31   | 1913-034 | Spacer, Differential (2)   |
| 9    | 0702-057 | Gear, Transmission        | 32   | 1606-070 | Plug, Drain                |
| 10   | 0215-183 | Bushing                   | 33   | 2301-006 | Washer, 3/8* Lock (2)      |
| 11   | 1606-069 | Plug                      | 34   | 0209-318 | Bolt, 3/8" x 1" NF Hex (2) |
| 12   | 1913-283 | Spacer, Transmission      | 35   | 1401-071 | Nut, Full 5/8" SAE         |
| 13   | 0701-103 | Gasket, Case              | 36   | 2301-096 | Washer, Cup 5/8"           |
| 14   | 0304-156 | Case, Half Shallow        | 37   | 0807-036 | Hub Drive Wheel            |
| 15   | 0304-158 | Case, Half Deep           | 38   | 1902-012 | Seal, Axie (4)             |
| 16   | 1913-269 | Spacer, Transaxle         | 39   | 1207-025 | Ring, Lock                 |
| 17   | 0702-052 | Gear, Transmission        | 40   | 1806-001 | O-ring, 1/4" x 1"          |
| 18   | 1913-268 | Spacer, Transaxle         | 41   | 0204-038 | Bearing, Axde              |
| 19   | 0702-053 | Gear, Transmission        | 42   | 1102-013 | Key, Woodruff) (2)         |
| 20   | 1401-020 | Nut, 5/16"C Hex           | 43   | 0103-090 | Axde, Long                 |
| 21   | 2301-004 | Washer, Lock 5/16"        | 44   | 0103-112 | Axle, Short                |
| 22   | 0209-120 | HHCS, 5/16C x 1-1/4       |      |          |                            |
| 23   | 0701-022 | Gasket (2)                |      |          |                            |

#### SUNSTRAND BDU-21L-310 & 110 TRANSMISSIONS



| ITEM | PART NO. | DESCRIPTION            | ITEM | PART NO. | DESCRIPTION              |
|------|----------|------------------------|------|----------|--------------------------|
| 1    | 1904-296 | Shaft                  | 12   | 1105-139 | Kit, Cylinder Block      |
| 2    | 1804-031 | Ring, Retaining        | 13   | 1105-140 | Kit, Check Valve         |
| 3    | 0204-165 | Bearing, Ball          | 14   | 1105-141 | Kit, Bypass Valve        |
| 4    | 1902-078 | Seal Lip               | 15   | 1105-142 | Kit, Splash Plate        |
| 5    | 1902-077 | Seal Lip               | 16   | 1105-143 | Kit. Housing             |
| 6    | 0701-104 | Gasket, Center Section | .17  | 0204-165 | Bearing, Needle          |
| 7    | 1913-303 | Plate, Thrust          | 18   | 1105-144 | Kit, Charge Relief Valve |
| 8    | 0204-167 | Bearing, Roller Thrust | 19   | 1902-079 | "O" Ring                 |
| 9    | 1913-304 | Plate, Thrust          | 20   | 1810-010 | Assembly, Gerotor        |
| 10   | 1901-236 | Screw                  | 21   | 1901-237 | Screw                    |
| 11   | 1105-138 | Kit, Cylinder Block    | 22   | 1907-066 | Shim, Charge Pump        |

# **ELECTRICAL SYSTEM**



| ITEM | PART NO. | DESCRIPTION            | ITEM | PART NO. | DESCRIPTION             |
|------|----------|------------------------|------|----------|-------------------------|
| 1    | E267     | Engine, Kawasaki Water | 9    | 1901-018 | Screw, 1/4x1/2 Self Tap |
| 2    | 0301-140 | Cable, Battery Black   | 10   | 1923-040 | Module                  |
| 3    | 0811-051 | Harness, Wire          | 11   | 1401-001 | Nut, 10C Hex            |
| 4    | 0301-142 | Cable, Battery Red     | 12   | 2301-001 | Washer, 3/16 Lock       |
| 5    | 1901-117 | RHMS, 10C x 3/4        | 13   | 0209-021 | HHCS, .250C x .75G5(2)  |
| 6    | 2301-021 | Washer, 5/16 Flat      | 14   | 2301-003 | Washer, 1/4 lock (2)    |
| 7    | 1923-041 | Switch, Relay          | 15   | 1401-010 | Nut, 1/4C Hex (2)       |
| 8    | 0605-475 | Frame, YHRLKI20        | 16   | 2014-001 | Tie, Strap (5)          |
|      |          |                        |      |          |                         |

